

Info - Heat Transfer settings



Settings and tips

Rating: Not Rated Yet

Price

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Description

As a beginner, you can use your household iron, but you might struggle to get the correct temperature and pressure for an even application.

Poli-Flex = Smooth (Local HT instructions)

Type of material: Polyurethane film, 100 micron thick

Cutting specifications: Use a sharp 45° blade, cut at a slow speed (10-30 mm/s)

Cutting direction: Mirror Image

Compatible textiles:

- Polyester / Cotton,
- Polyester / Acrylic
- (test media on inside of garment before commencing application)

Transfer specifications: Temp 155 – 165 °C, Pressure: medium (3,5 bar), Time 17 – 20 sec

Transfer method: Weed all excess material, place graphic up side down on garment – image reads correctly. Transfer film: Backing material.

After transfer: Remove backing material while HOT.

Washing instructions: Wash garment inside out. Max washing temp 60°C. Can be dry-cleaned.

Step-by-step instructions

1. Weed excess material from graphic.
2. Place garment on heat press.

3. Ensure settings are correct.
4. Press garment for 4-5 seconds (to flatten work surface).
5. Place graphic on garment (graphic reads correct).
6. Close heat press for set time (17 – 20 sec).
7. Remove backing material.
8. Press garment for 5 seconds (to seal edges).
9. Remove garment and inspect.

Poli-Flock = Flock (Local HT instructions)

Type of material: Polyurethane film with rayon fibers, 100 micron thick

Rest as above

Expect different results using a household iron vs using a [heat press](#).

Email your request to silvia@shop-n-scrap.co.za